

## **SHEETMETAL / IRON WORKER – JOB DESCRIPTION**

Kaufman Construction is a family owned business that has been operating in Thurston County since 1965. We have a strong platform of employees, and offer a competitive benefits package.

We are currently looking for experienced Sheetmetal / Iron Workers to join our team.

### **PRIMARY RESPONSIBILITIES:**

- Measure and mark dimensions and reference lines on metal sheets.
- Drill holes in metal for screws, bolts and rivets.
- Install metal sheets with supportive frameworks.
- Fabricate or alter parts at construction sites.
- Anchor parts, fasten seams or joints by bolting, riveting, or soldering.
- Unload and stack pre-fabricated steel using a crane to lift beams, girders, and columns into place.
- Stand beams or grinders to help position pieces that are being lifted.
- Align beams and grinders into position.
- Verify vertical and horizontal alignment of the structural steel.
- Connect columns, beams, and grinders with bolts.
- Unload and stack prefabricated steel.

### **KNOWLEDGE AND SKILLS:**

- High school diploma or equivalent.
- Minimum of 5 years experience in commercial building construction.
- Basic math skills in order to lay out, measure and mark guidelines on materials such as roofing panels with the use of calculators, dividers, scribes or rulers.
- Ability to use a wide range of hand tools and equipment.
- Able to lift heavy sheets onto roofs and move materials around.